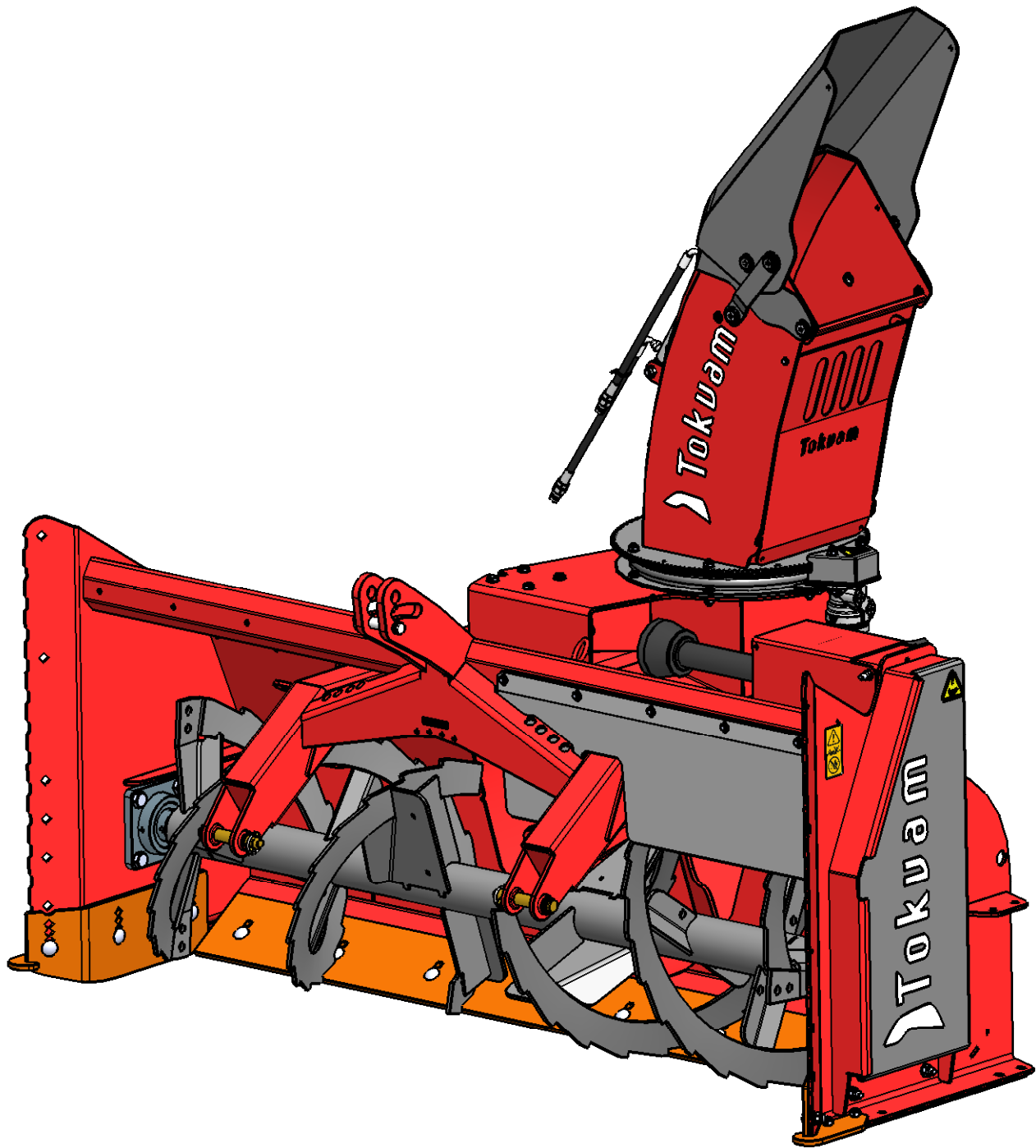


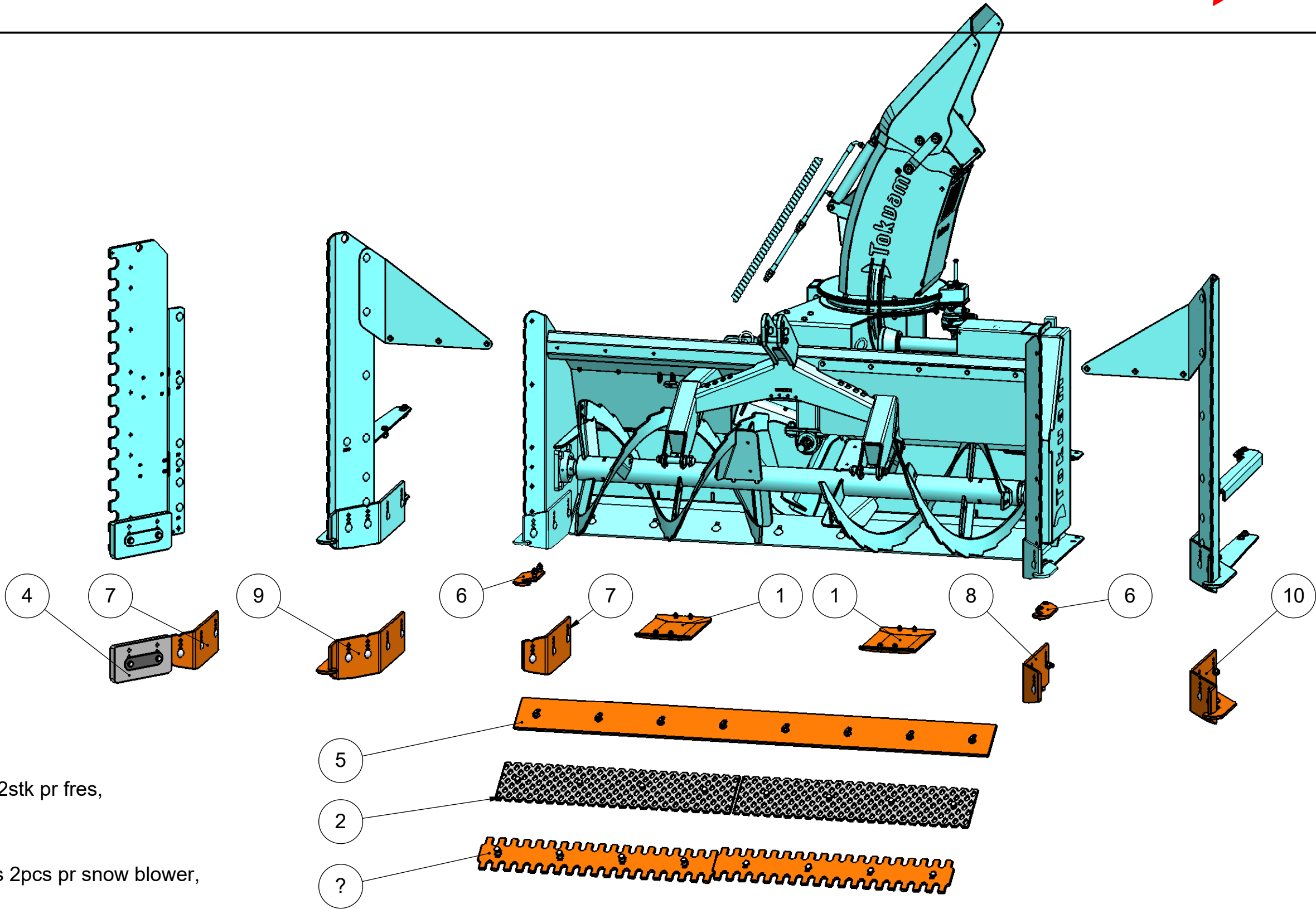
Deleliste/Parts list

Art.nr/no 23607
256 THS Big snøfres/
256 THS Big snow blower

Rev.	Date	Designer	Approved
C	21.10.2020	UM	L K



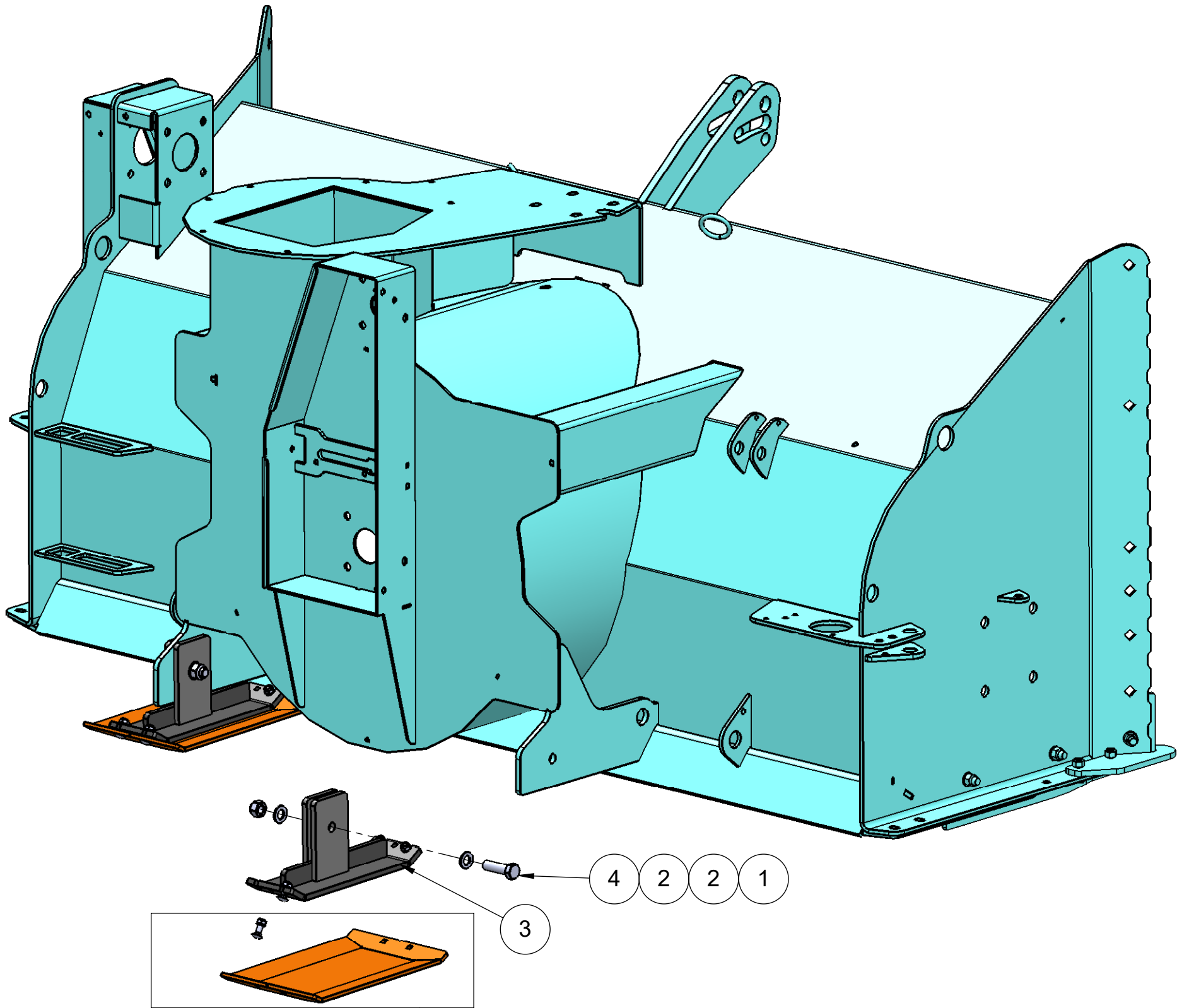
Navn / Name	Art nr/no	CE nr/no
256 THS Big snøfres	23607	CE 7821001-7821012



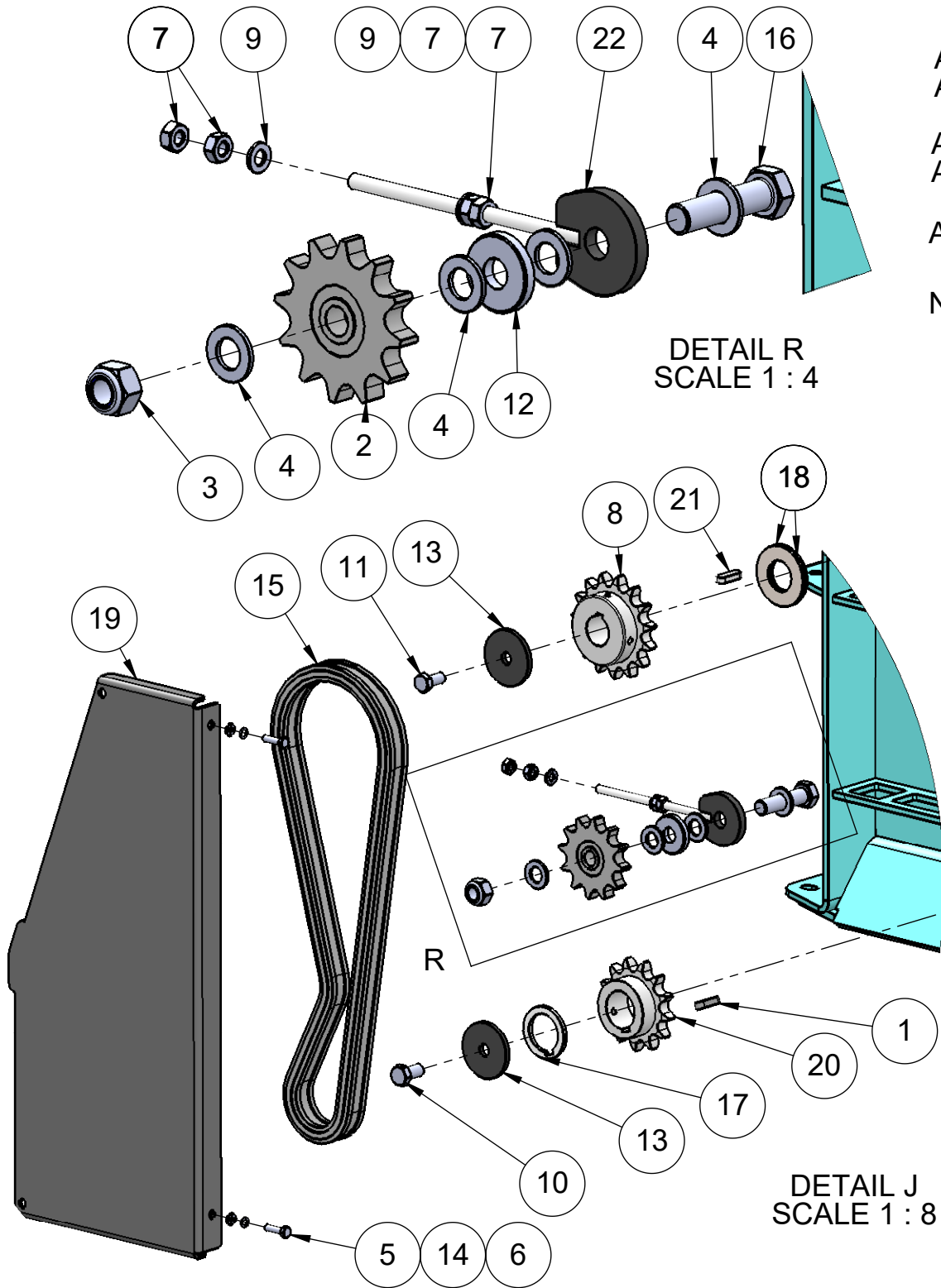
Pos 6 og 1: Trengs 2stk pr fres,
sett inneholder 1stk

Pos 6 and 1: Needs 2pcs pr snow blower,
set contains 1pcs

Pos.	Qty.	Art.no.	Beskrivelse	Description	Pos.	Qty.	Art.no.	Beskrivelse	Description
1	2	11190	Slitelask ski Big/256Flex/260Monster	Wear skid shoe BIG / Flex / Monster	6	2	22161	Kantavviser sett 256Flex/256Big	Curb deflector set 256Flex/256Big
2	1	15603	Perforert skjær 255Big/256Flex/256Big	Perf. wearblade 255Big/256Flex/256Big	7	2	22513	Slitestål sett høyre side 256THS Big	Wear blade set right side 256THS Big
3	1	15605	Is skjærsett 255THSBig / 256THS Flex, umontert	Ice blade set 255Big/256Flex	8	1	22514	Slitestål sett venstre side 256THS Big	Wear blade set left side 256THS Big
4	1	17630	Hydraulisk kantving sliteplast m festemateriale	Hydraulic side wing plastic wear blade set	9	1	22515	Slitestål sett kantving høyre 8cm 256Big	Wear blade set extension wing right 8cm 256Big
5	1	22160	Slitestål sett 255 og 256 snøfresere	Wear blade set 255 and 256THS Big snow blowers	10	1	22516	Slitestål sett kantving venstre 8cm 256Big	Wear blade set extension wing left 8cm 256Big



4	2	12499	Sekskantskrue M20X70, delgjennget	Hex screw M20X70, half threaded
3	2	10697	Ski for 240/255 THS Big	Skid for 240/255 THS Big
2	4	10123	Underlagsskiver M20	Washer M20
1	2	10122	Låsemutter M20	Lock nut M20
Pos.	QTY.	Art.no.	Description	EngDescription

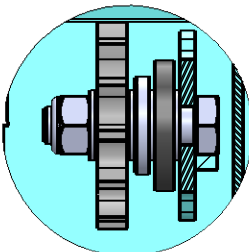
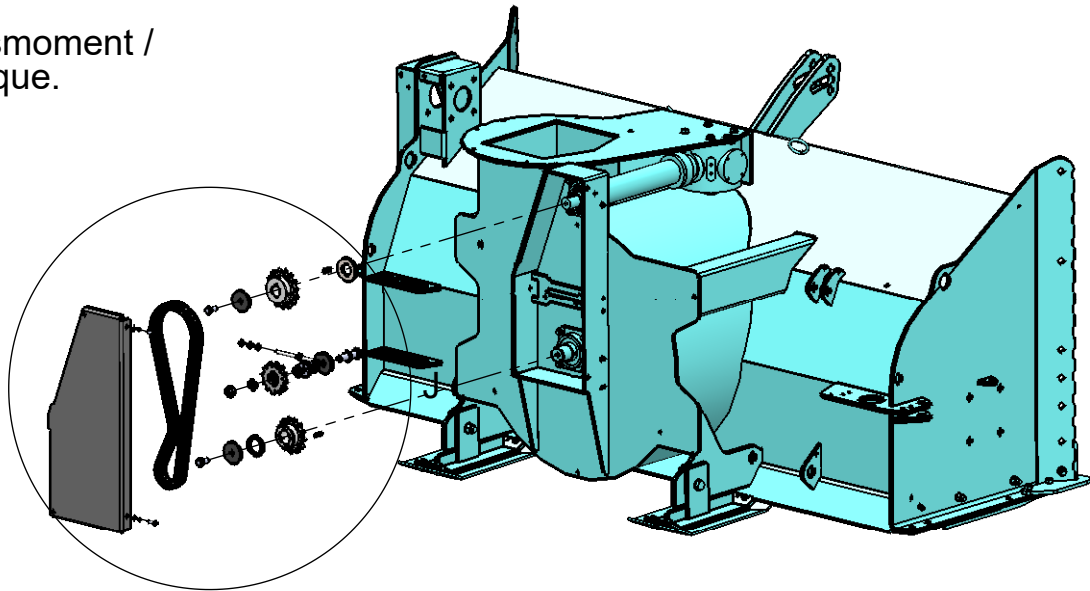


Alle settskruer i lagre og tannhjul må ha Loctite /
All set screws in bearings and gears must have Loctite.

Alle settskruer skal strammes med riktig tiltrekningsmoment /
All set screw need to be tighten with the correct torque.

Antall pos. 17 og 18 kan variere/

Number of pos. 17 and 18 may vary

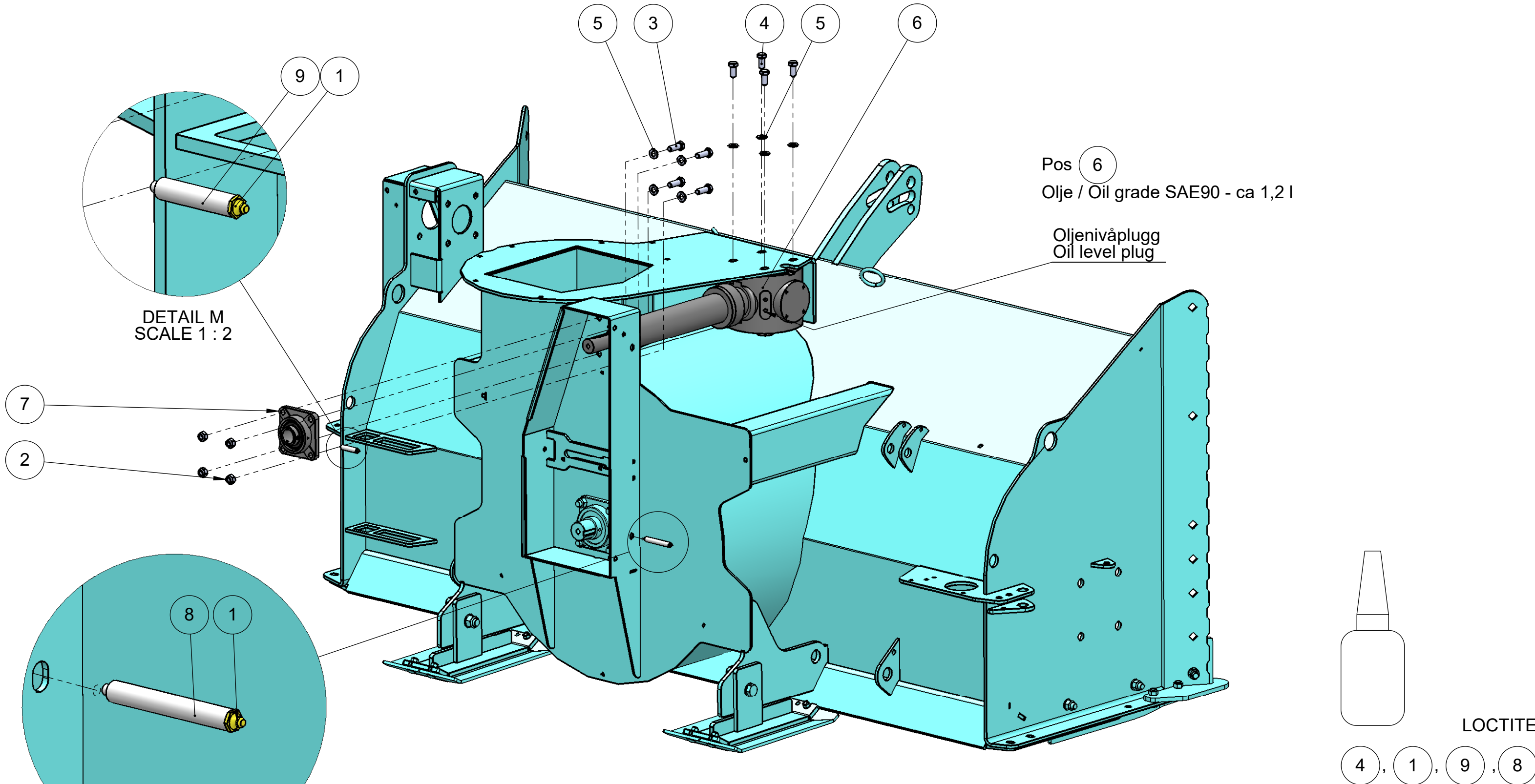


DETAIL V
SCALE 1 : 4

DETAIL J
SCALE 1 : 8

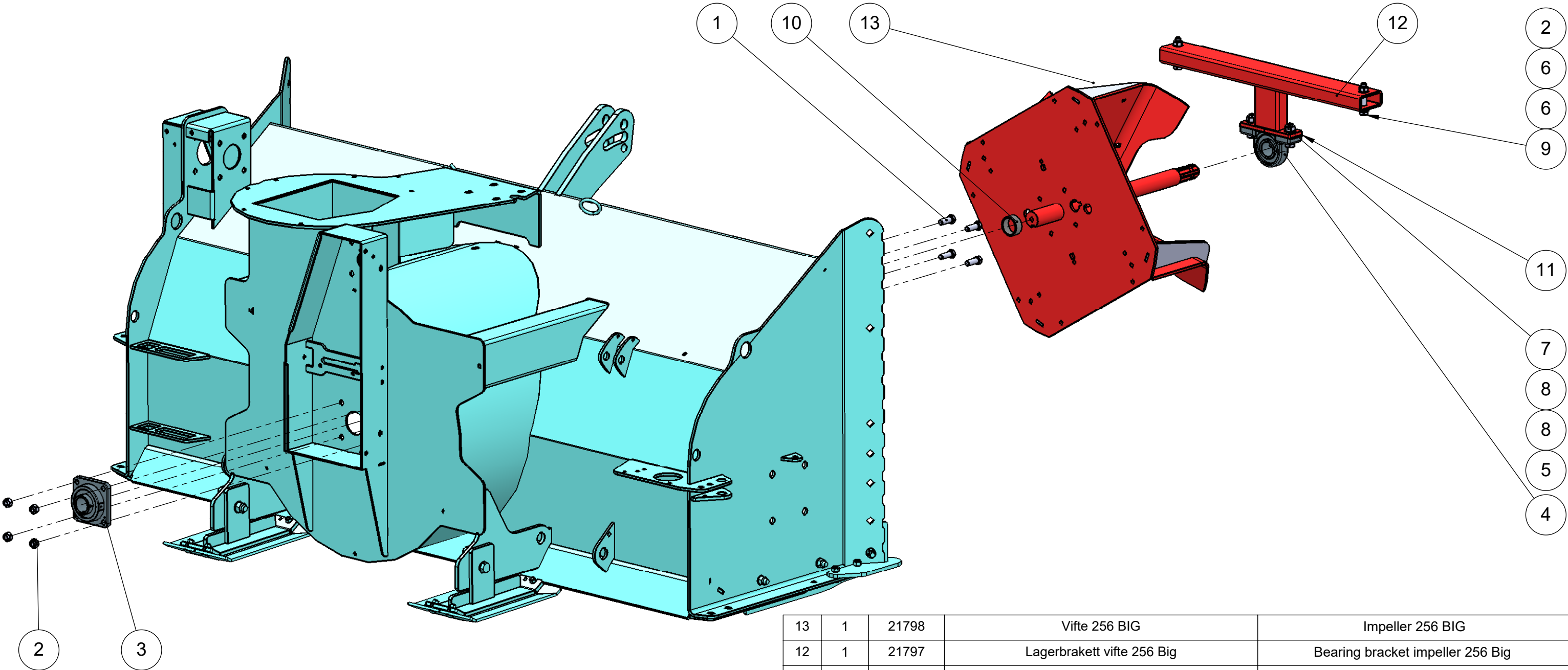
Tiltrekningsmoment [Nm] settskruer i lagre / Torque [Nm] set screws in bearings.		Tiltrekningsmoment [Nm] settskruer / Torque [Nm] set screws.	
UC206	8,5	M6	7,8
UC207	20	M8	18
UC210	40	M10	36
UC212	40	M12	62
UC310	65		
UC312	65		

Pos.	Qty.	Art.no.	Beskrivelse	Description
1	1	10106	Kile 14X9X40	Key 14X9X40
2	1	10109	1" Strammehjul 16B1 Z12 Ø20 m/lager	1 "Sprocket tensioner16B1 Ø20 Z12 w/bearing
3	1	10122	Låsemutter M20	Lock nut M20
4	4	10123	Underlagsskiver M20	Washer M20
5	2	10143	Sekskantskrue M8x30 helgjenget	Hex screw M8x30 full threaded
6	2	10293	Underlagsskiver M8	Washer M8
7	4	10708	Mutter M10	Nut M10
8	1	11822	1" Kjedehjul 16B1 Z15 Ø40 KW 2SS	1" Sprocket 16B1 Z15 Ø40 KW 2SS
9	2	11926	Underlagsskiver M10	Washer M10
10	1	11927	Sekskantskrue M16x30 helgjenget	Hex screw M16x30 full threaded
11	1	12975	Sekskantskrue M14x30 helgjenget	Hex screw M14x30 full threaded
12	1	14119	Underlagsskive M20x52x8 tykk	Washer M20x52x8 thick
13	2	14268	Stoppskive Ø75	Washer Ø75
14	2	15149	Sprengskive M8	Springwasher M8
15	1	16301	1" Kjede 16B1, 55 ledd+lås side 240THS	1" roller chain 16B1, 55 links+lock side 240THS
16	1	18770	Sekskantskrue M20X80, helgjenget	Hex screw M20X80, full threaded
17	1	19161	Skive Ø51	Spacer Ø51
18	2	19658	Skive Ø80/41 for senterfeste	Washer Ø80/41x4
19	1	21770	Deksel for kjedekasse bak 256 Big	Chain cover rear 256 Big
20	1	21804	1" Kjedehjul 16B1 13T Ø50 KW 2SS	1" Sprocket 16B1 13T Ø50 KW 2SS
21	1	23545	Kile 12x8x40	Key 12x8x40
22	1	24164	Strammehjuls stopper 256THS Big	Limiter stop, tension wheel 256THS Big

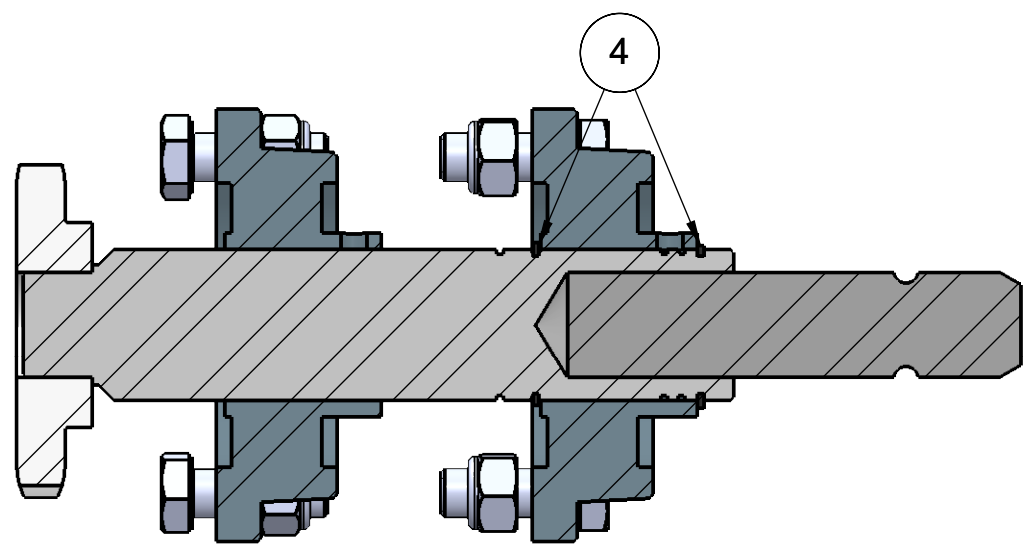


Pos.	Qty.	Art.no.	Beskrivelse	Description
1	2	10137	Smørenippel M10 rett	Smørenippel M10 straight
2	4	10222	Låsemutter M14	Lock nut M14
3	4	10309	Sekskantskrue M14x40 helgjenget	Hex screw M14x40 full threaded
4	4	12975	Sekskantskrue M14x30 helgjenget	Hex screw M14x30 full threaded
5	8	13126	Underlagsskiver M14	Washer M14

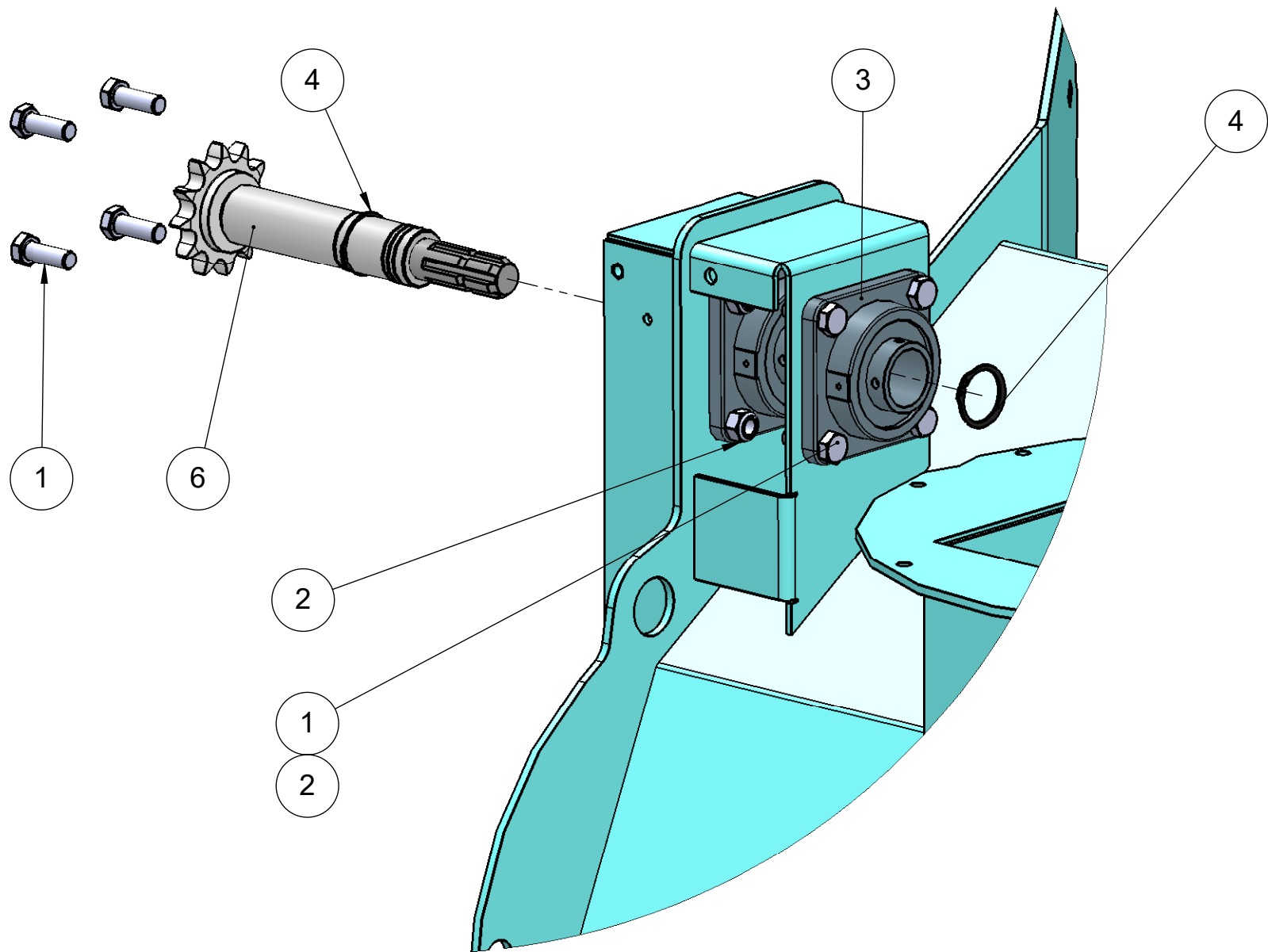
Pos.	Qty.	Art.no.	Beskrivelse	Description
6	1	21687	Girkasse T-gir for 256 Big	Gear box T-gear for 256 Big
7	1	21803	Flenslager UCF 208	Bearing unit UCF 208
8	1	22291	Smøre rør utv/inv M6-M10 L=93	Grease tube M6-M10 L=93
9	1	22292	Smøre rør utv/inv M6-M10 L=60	Grease tube M6-M10 L=60



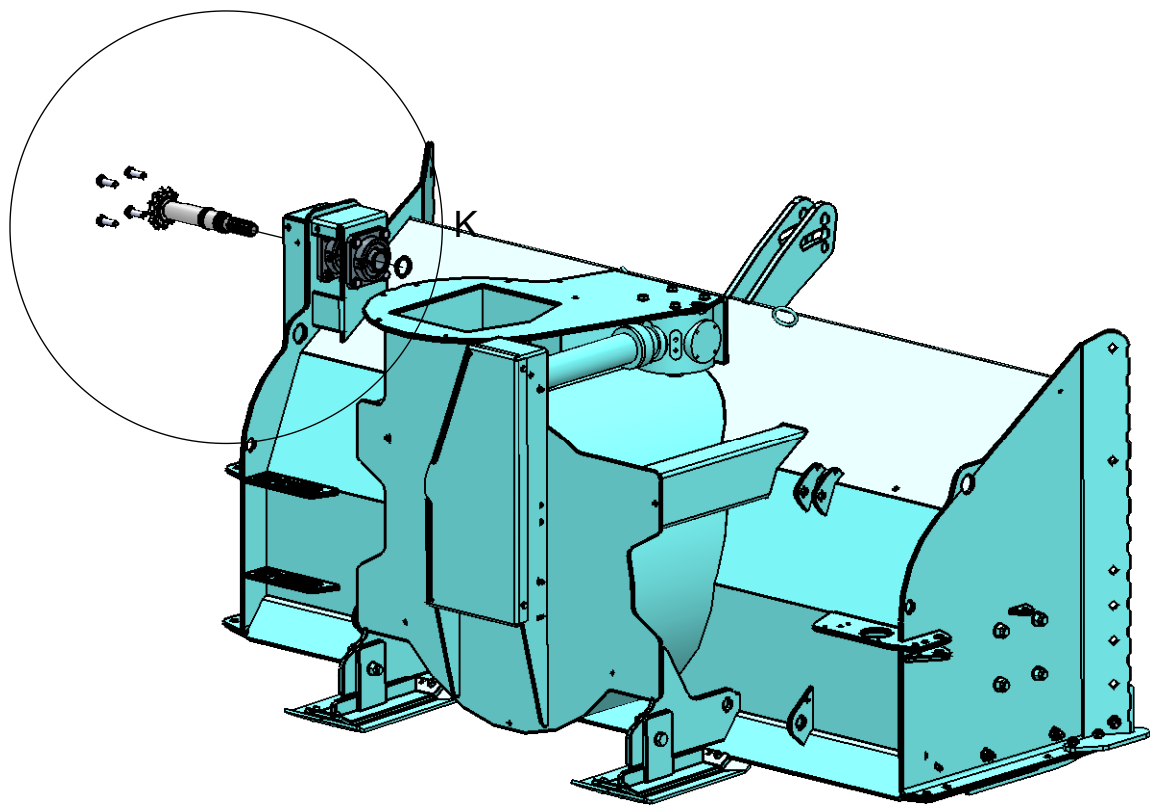
13	1	21798	Vifte 256 BIG	Impeller 256 BIG
12	1	21797	Lagerbrakett vifte 256 Big	Bearing bracket impeller 256 Big
11	2	18612	Shims lager UCP 210	Shims bearing UCP 210
10	1	17090	Avstandsring Ø60.3 L=25	Distance ring Ø60.3 L=25
9	2	13063	Sekskantskrue M16x90 delgjenget	Hex screw M16x90 half threaded
8	4	11008	Underlagsskiver M18	Washer M18
7	2	10641	Låsemutter M18	Lock nut M18
6	4	10364	Underlagsskiver M16	Washer M16
5	2	10146	Sekskantskrue M18X60, helgjenget	Hex screw M18X60, full threaded
4	1	10120	Fotlager UCP 210	Pillow block bearing UCP 210
3	1	10085	Flenslager UCF 210 GGG	Flanged bearing UCF210 GGG
2	6	10043	Låsemutter M16	Lock nut M16
1	4	10008	Sekskantskrue M16x45 helgjenget	Hex screw M16x45 full threaded
Pos.	QTY.	Art.no.	Description	EngDescription



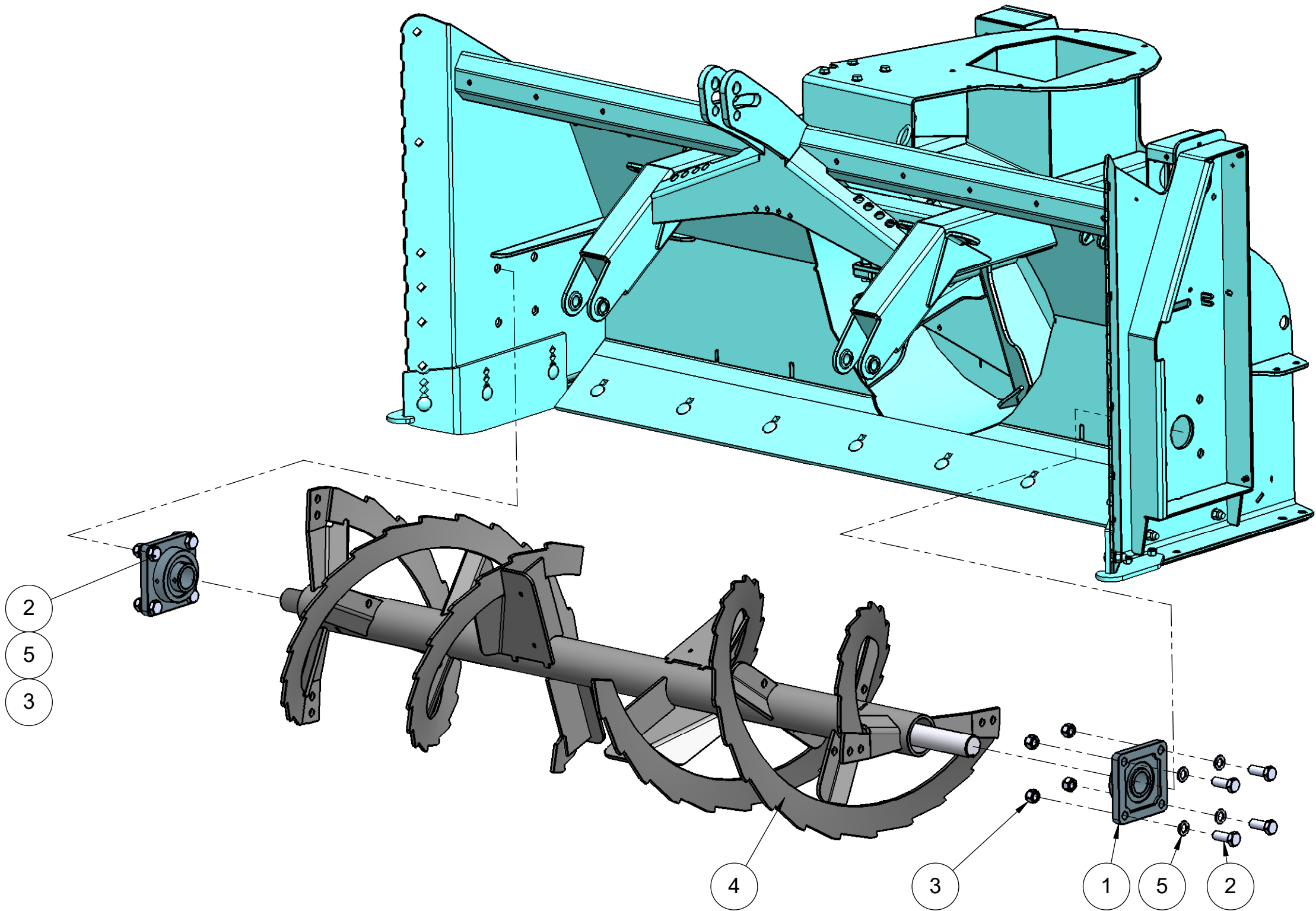
DETAIL Y
SCALE 1 : 2.5



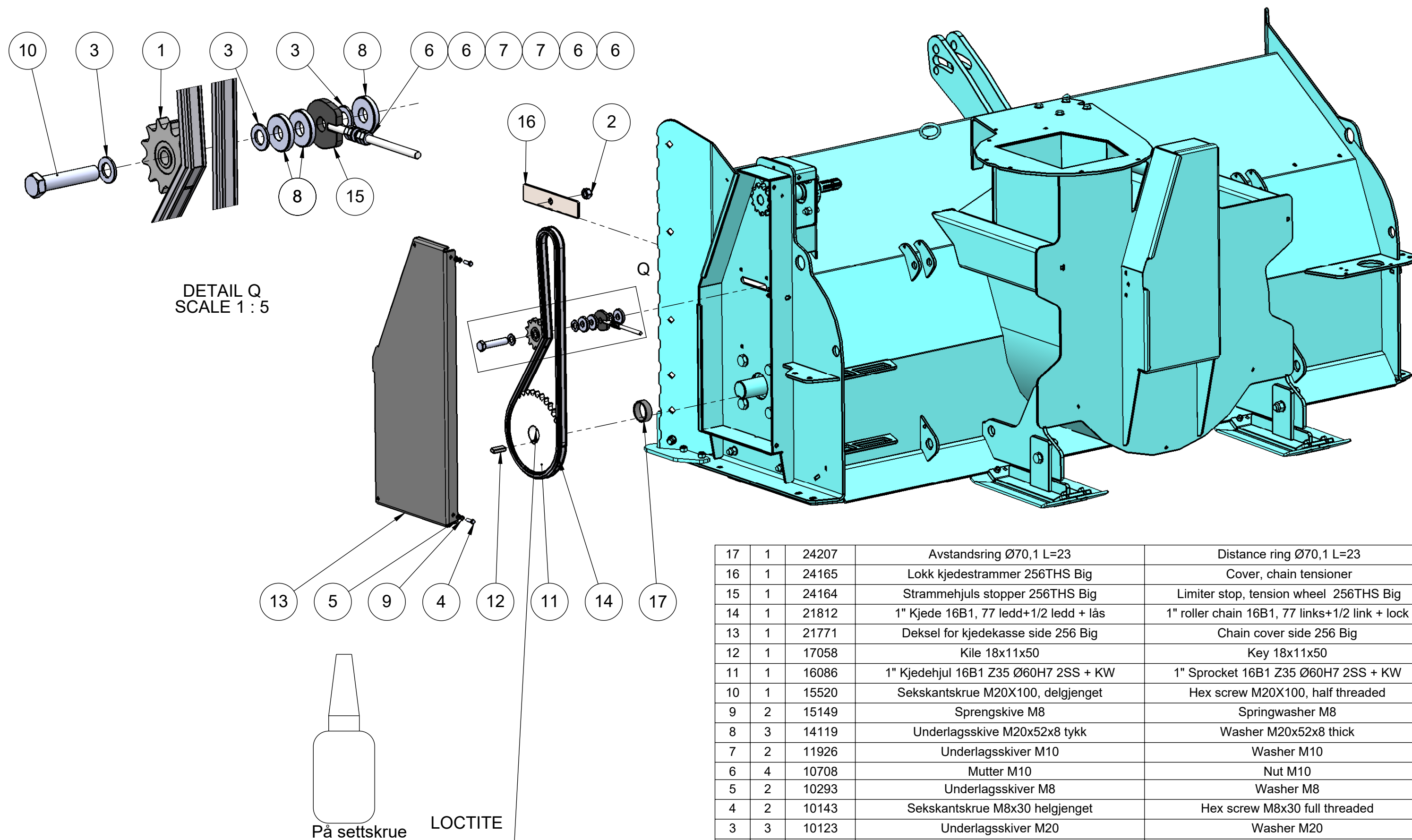
DETAIL K
SCALE 1 : 5



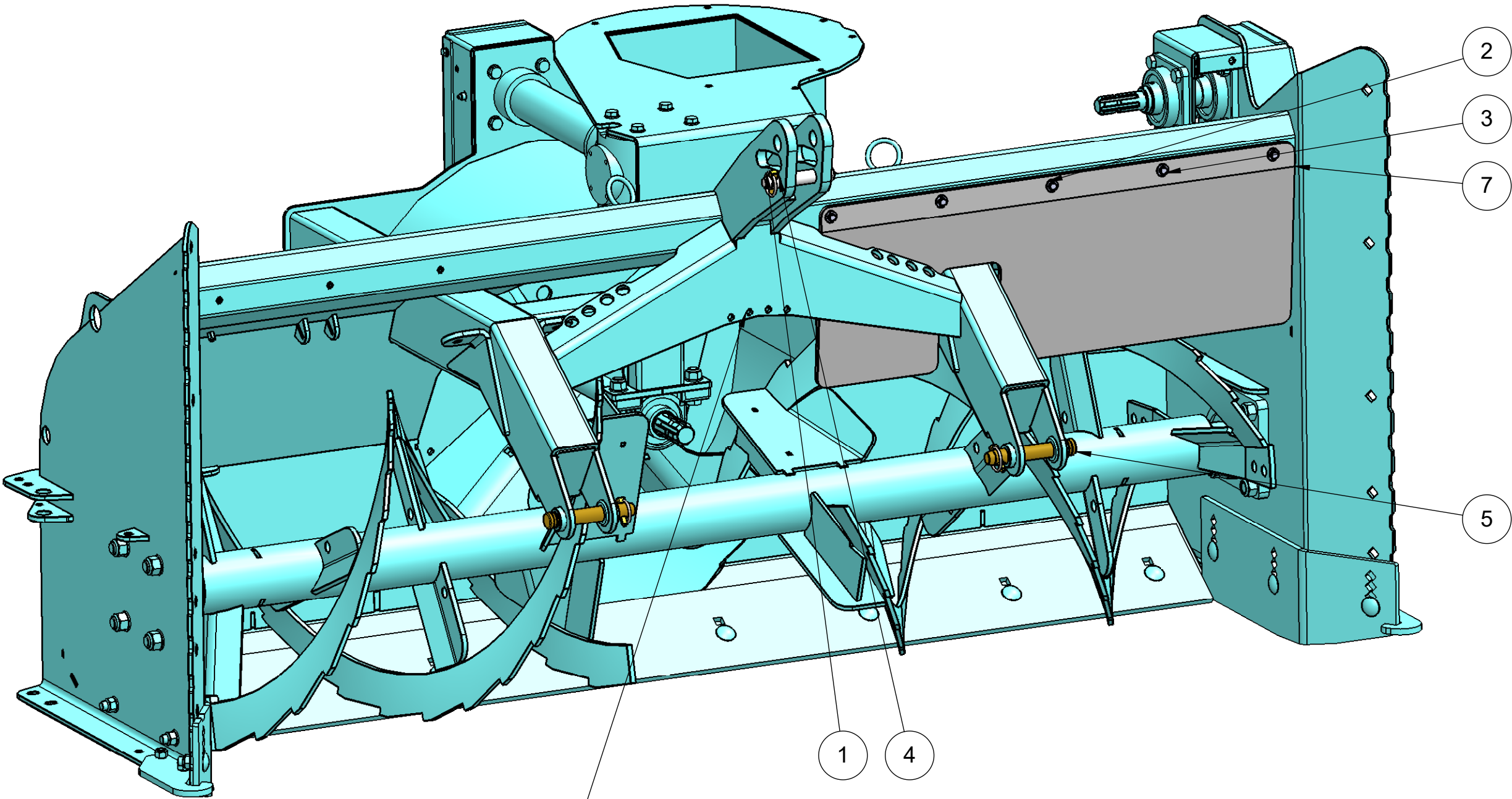
Pos.	Qty.	Art.no.	Beskrivelse	Description
1	8	10008	Sekskantskrue M16x45 helgjenget	Hex screw M16x45 full threaded
2	8	10043	Låsemutter M16	Lock nut M16
3	2	10085	Flenslager UCF 210 GGG	Flanged bearing UCF210 GGG
4	2	15621	Låsering utvendig Ø50 aksel	Lock ring outer shaft Ø50
5	1	21796	Kjedekasse side 256 Big	Chain casing side
6	1	21799	Stikkaksel Z12/Ø50/1-3/8 256 Big	Shaft Z12/Ø50/1-3/8 256 Big



Pos.	Qty.	Art.no.	Beskrivelse	Description
1	2	14777	Flenslager UCF312	Flanged bearing UCF312
2	8	15305	Sekskantskrue M22X60, helgjenget	Hex screw M22X60, full threaded
3	8	15307	Låsemutter M22	Lock nut M22
4	1	20591	Innmaterskrue	Auger
5	8	20638	Underlagsskiver M22	Washer M22



17	1	24207	Avstandsring Ø70,1 L=23	Distance ring Ø70,1 L=23
16	1	24165	Lokk kjedestrammer 256THS Big	Cover, chain tensioner
15	1	24164	Strammehjuls stopper 256THS Big	Limiter stop, tension wheel 256THS Big
14	1	21812	1" Kjede 16B1, 77 ledd+1/2 ledd + lås	1" roller chain 16B1, 77 links+1/2 link + lock
13	1	21771	Deksel for kjedekasse side 256 Big	Chain cover side 256 Big
12	1	17058	Kile 18x11x50	Key 18x11x50
11	1	16086	1" Kjedehjul 16B1 Z35 Ø60H7 2SS + KW	1" Sprocket 16B1 Z35 Ø60H7 2SS + KW
10	1	15520	Sekskantskrue M20X100, delgjenget	Hex screw M20X100, half threaded
9	2	15149	Sprengskive M8	Springwasher M8
8	3	14119	Underlagsskive M20x52x8 tykk	Washer M20x52x8 thick
7	2	11926	Underlagsskiver M10	Washer M10
6	4	10708	Mutter M10	Nut M10
5	2	10293	Underlagsskiver M8	Washer M8
4	2	10143	Sekskantskrue M8x30 helgjenget	Hex screw M8x30 full threaded
3	3	10123	Underlagsskiver M20	Washer M20
2	1	10122	Låsemutter M20	Lock nut M20
1	1	10109	1" Strammehjul 16B1 Z12 Ø20 m/lager	1 "Sprocket tensioner 16B1 Ø20 Z12 w/bearing
Pos.	Qty.	Art.no.	Description	EngDescription



Forskjellige brytebolter (ikke inkludert) avhengig av PTO-aksel:

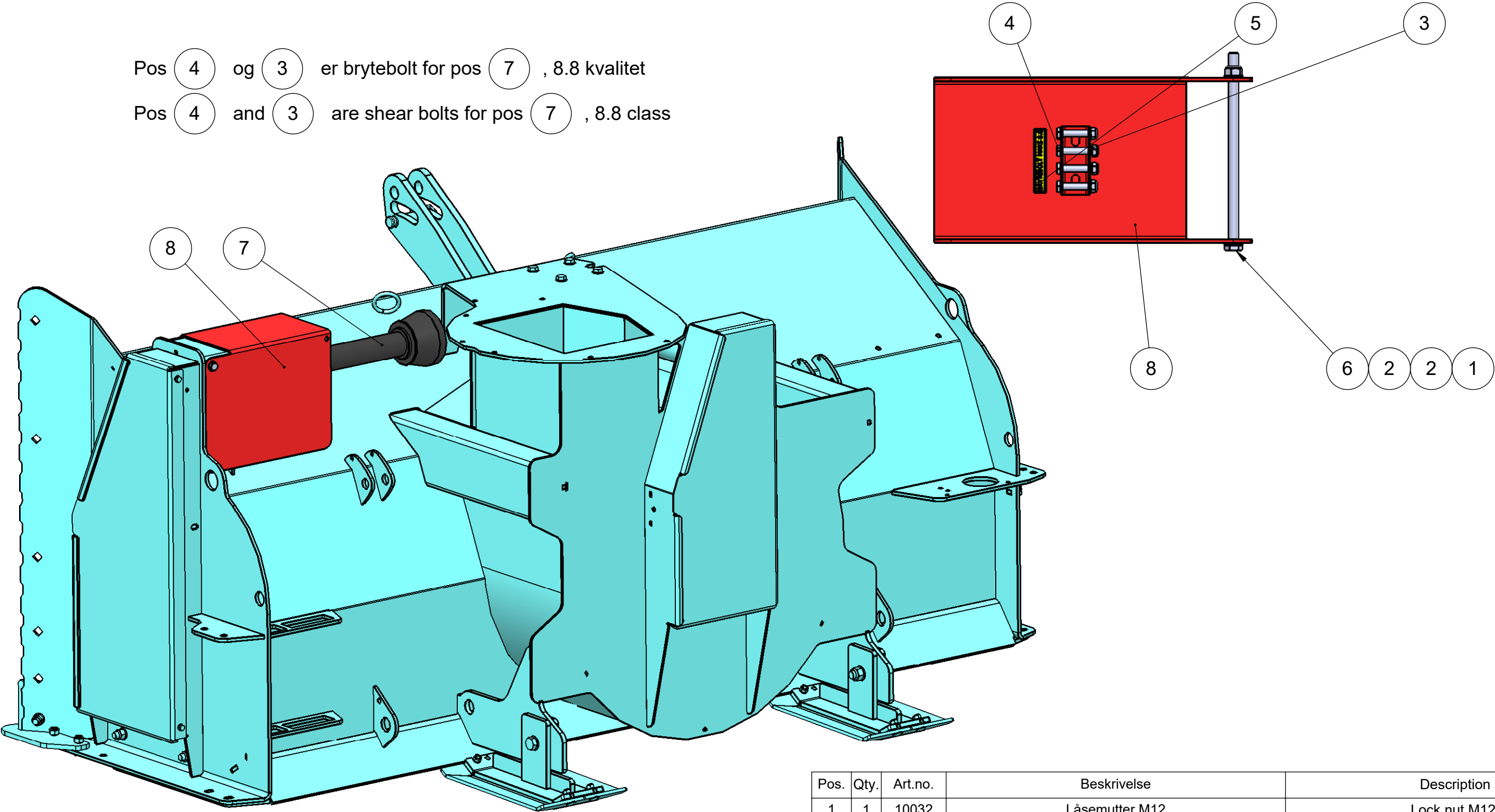
- Standard PTO (21011/23615): M12x60 8.8 delgjenget
- Heavy duty PTO (23621/23622): M10x70 8.8 delgjenget

Shear-pins (not included) depending on used PTO-shaft:

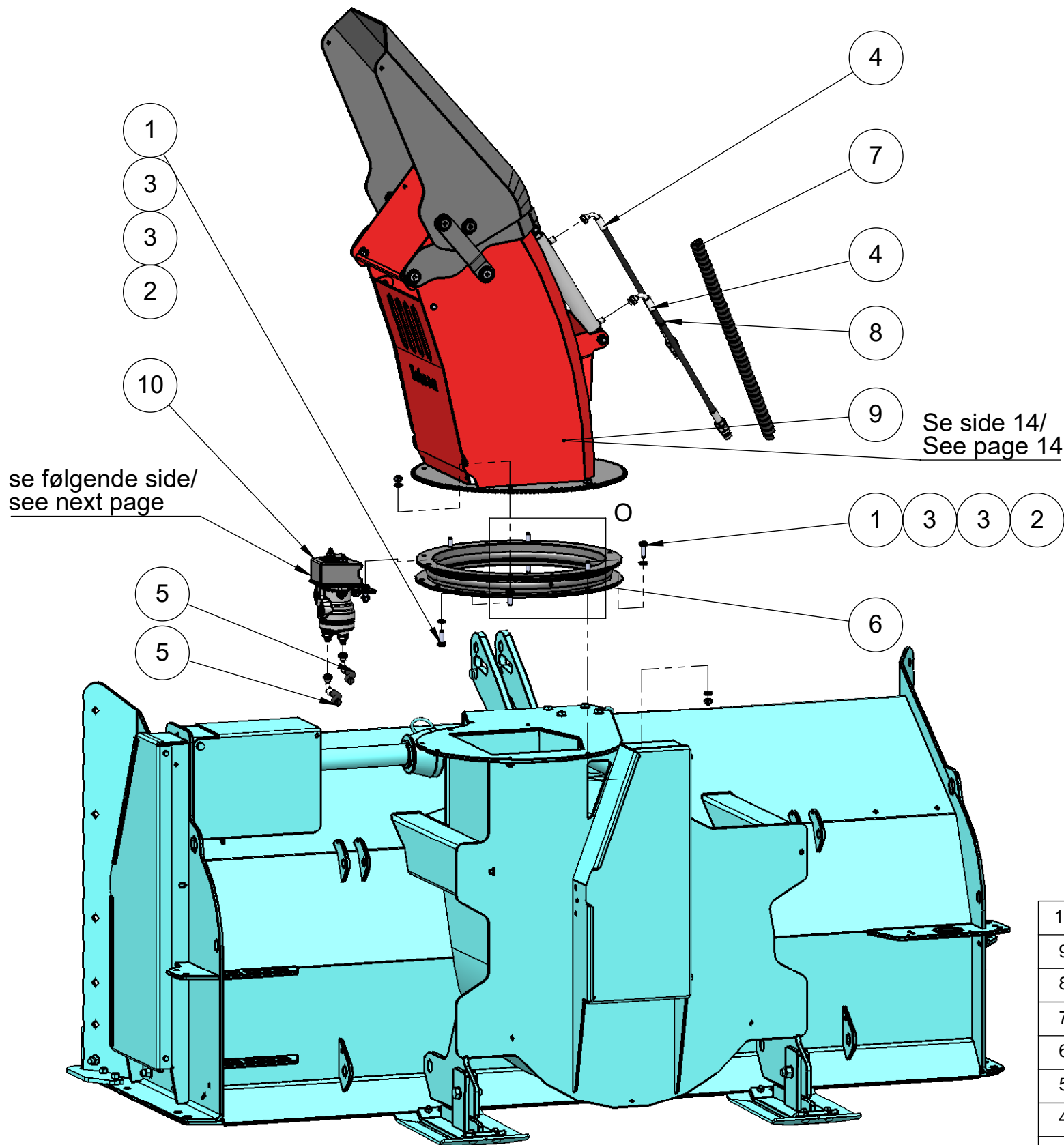
- Standard PTO (21011/23615): M12x60 8.8 partially threaded
- Heavy duty PTO (23621/23622): M10x70 8.8 partially threaded

Pos.	Qty.	Art.no.	Beskrivelse	Description
1	3	10206	Traktor ringsplint 10 mm	Linch pin 10 mm
2	5	10331	Underlagsskive stor M8	Washer big M8
3	5	10334	Sekskantskrue M8x35 helgjenget	Hex screw M8x35 full threaded
4	1	11875	Toppstagbolt 25,4x103mm kat.2	Top linkage bolt 25,4x103mm cat.2
5	2	13460	Redskapsbolt Ø28x134mm	Lift arm pin Ø28x134mm
6	5	15149	Sprengskive M8	Springwasher M8
7	1	21802	Gummi for 256 Big	Rubber for 256 Big

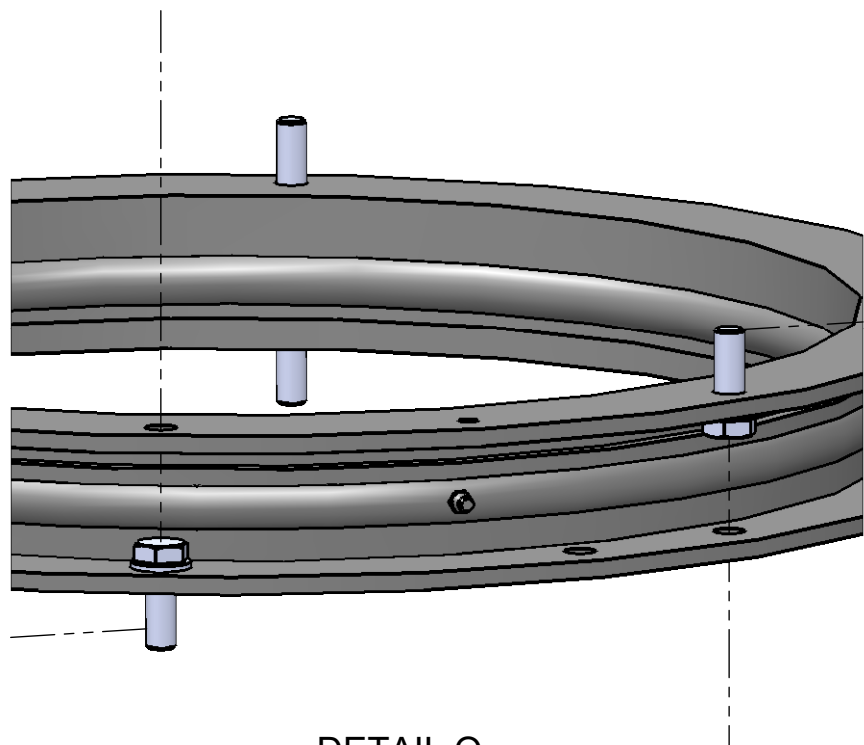
Pos 4 og 3 er brytebolt for pos 7 , 8.8 kvalitet
Pos 4 and 3 are shear bolts for pos 7 , 8.8 class



Pos.	Qty.	Art.no.	Beskrivelse	Description
1	1	10032	Låsemutter M12	Lock nut M12
2	4	10133	Underlagsskiver M12	Washer M12
3	4	10151	Låsemutter M8	Lock nut M8
4	4	12726	Sekskantskrue M8x45 delgjennet	Hex screw M8x45 half threaded
5	1	13888	Merke "Brytebolt maks 8.8"	Sticker "Shear bolt max 8.8"
6	1	14263	Sekskantskrue M12x240 delgjennet	Hex screw M12x240 half threaded
7	1	21688	PTO Aksel 4'er 1-3/8" Z6 + 1-3/8"Z6 bryteboltkobling	PTO shaft 4'er 1-3/8" Z6 + 1-3/8"Z6 shear bolt coupling
8	1	21801	Deksel over sikringdel 256 Big	Cover over side chaft 256 Big

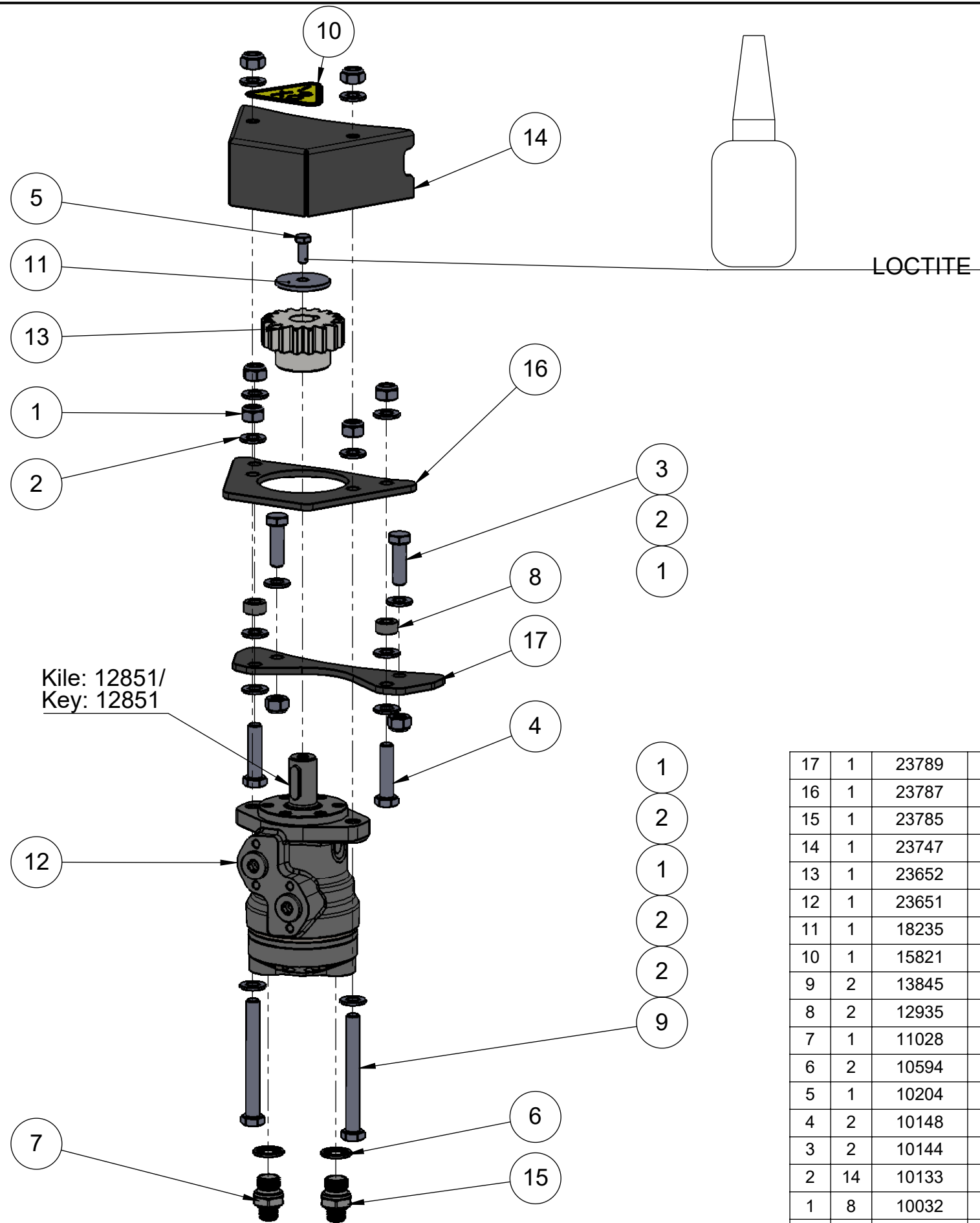


Skrueene mellom tut og svingkrans peker opp.
Skrueene mellom svingkrans og skrog peker ned./
The screws between chute and slewing ring face upwards.
The screws between slewing ring and chassis face downwards.

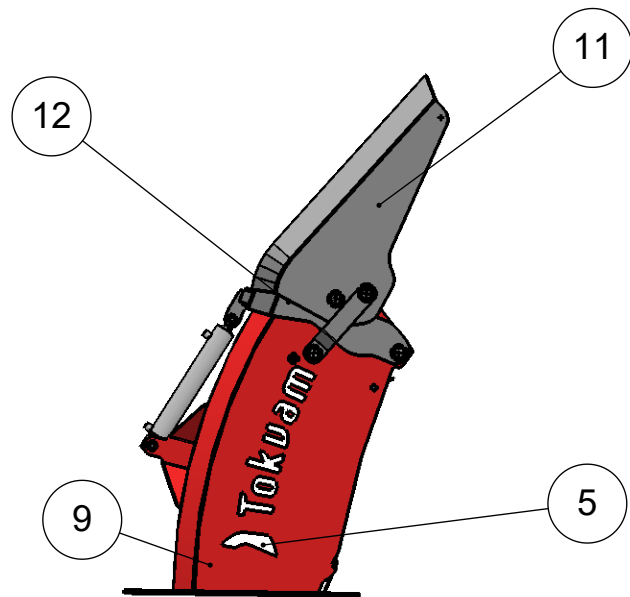
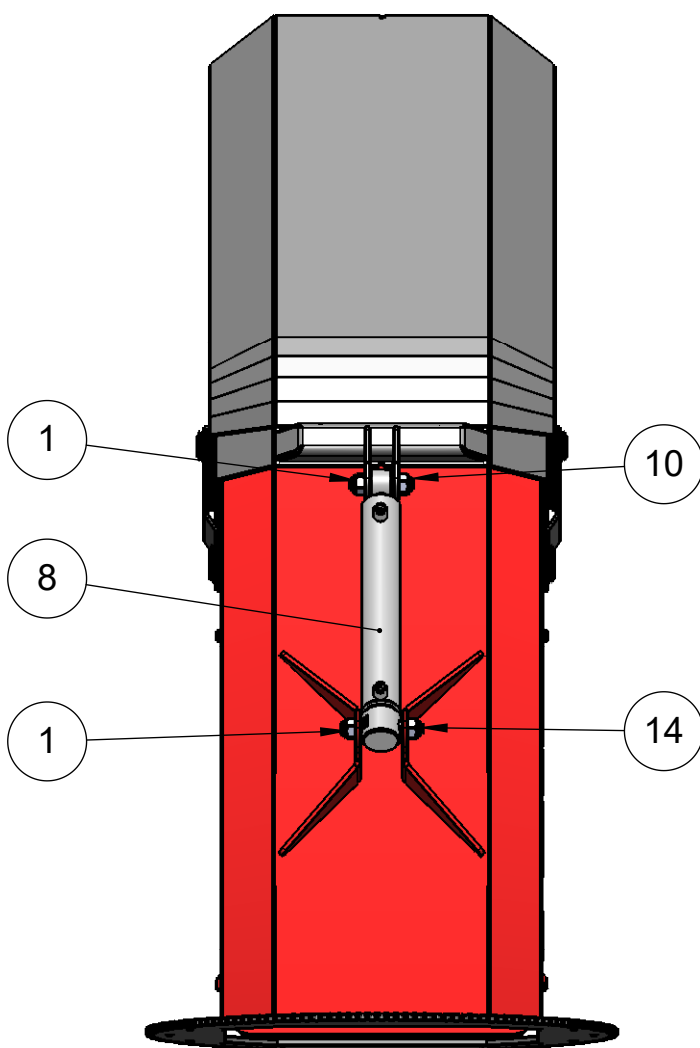
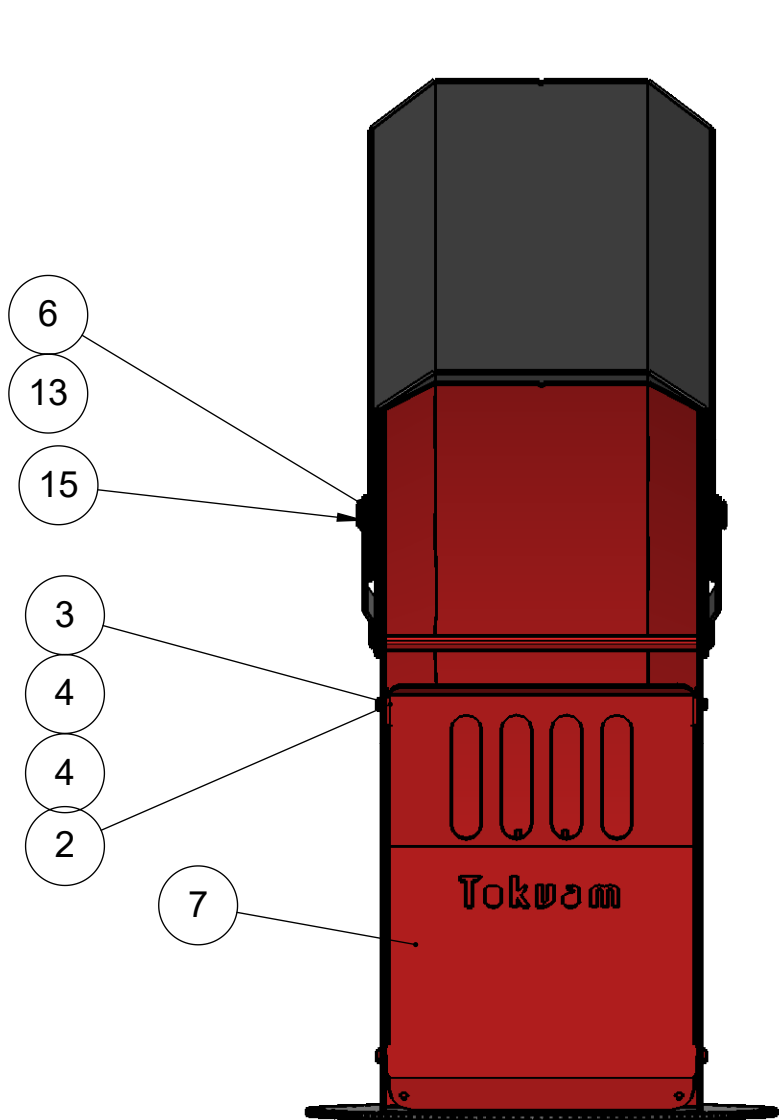


DETAIL O
SCALE 1 : 3

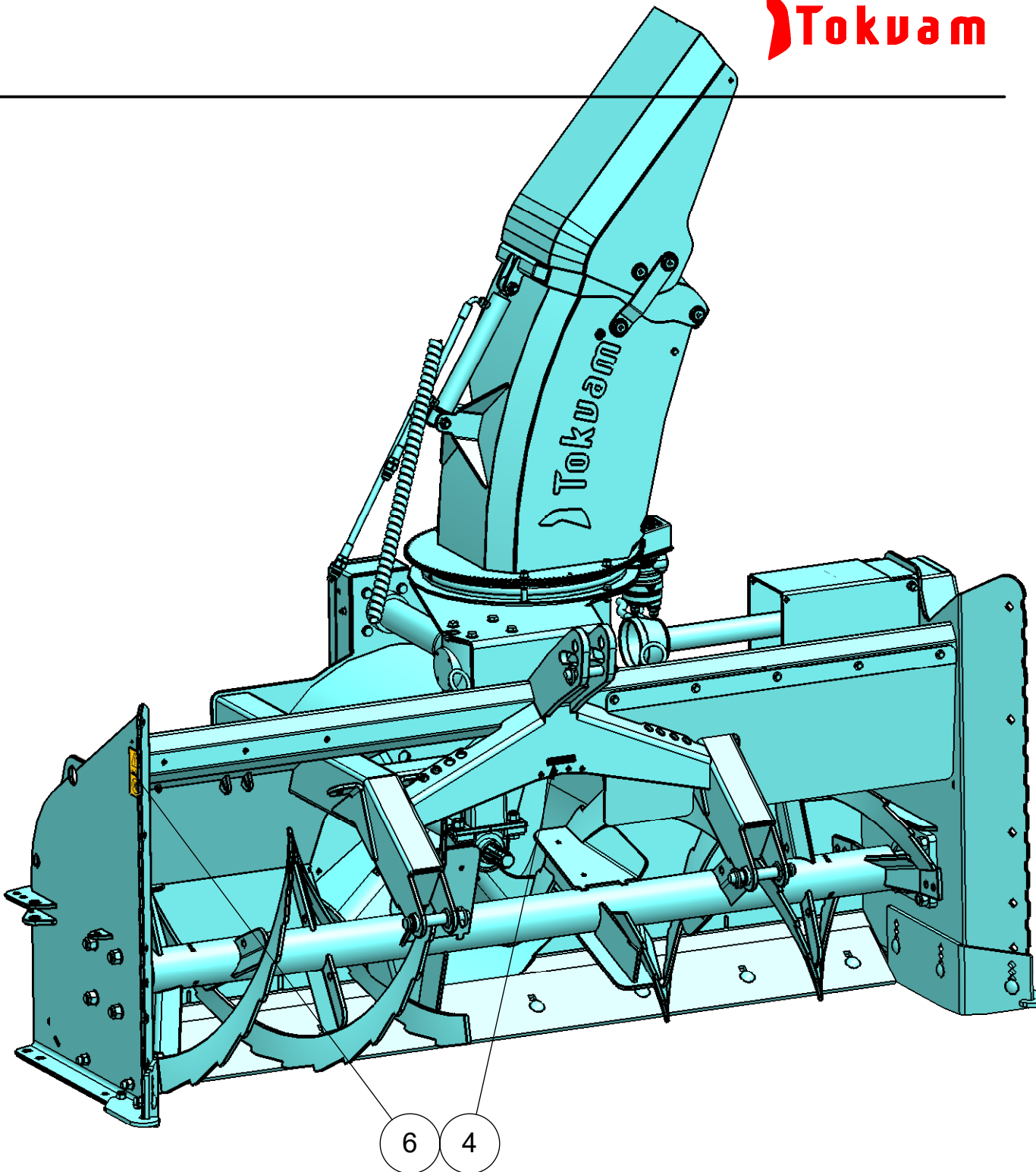
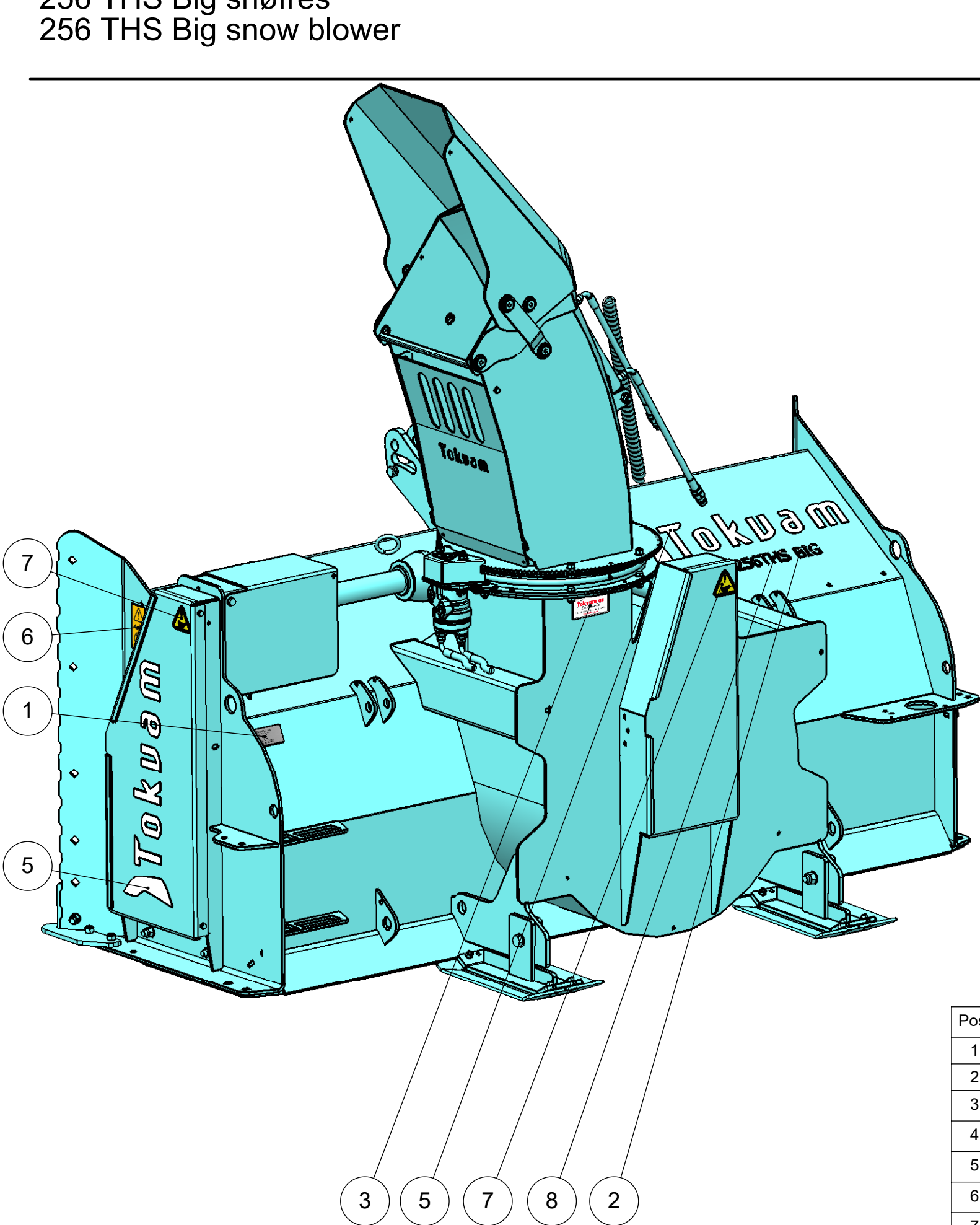
10	1	23653	Svingmotor med festedetaljer Ø600 og Ø700	Swivel motor with mounting material Ø600 and Ø700
9	1	23522	Tutsett SE 255HSV/256BIG/256Flex	Chute set SE 255HSV/256BIG/256Flex
8	1	20449	Strips 200X4,8mm	Cable tie 200X4,8mm
7	1	20146	Slangebeskyttelse spiral ID27 L=800	Hose protection spiral ID27 L=800
6	1	10278	Svingkrans Ø600	Slewing ring Ø600
5	2	10270	3/8" Slange 2600 mm	3/8" hose 2600 mm
4	2	10178	3/8" Slange 3100 mm	3/8" hydraulic hose 3100 mm
3	18	10133	Underlagsskiver M12	Washer M12
2	8	10032	Låsemutter M12	Lock nut M12
1	8	10031	Sekskantskrue M12x35 helgjenget	Hex screw M12x35 full threaded
Pos.	Qty.	Art.no.	Description.	EngDescription



17	1	23789	Svingmotorfeste nedre 50ccm v2	Montor mount lower 50ccm v2
16	1	23787	Svingmotorfeste øvre 50ccm v2	Motor mount upper 50ccm v2
15	1	23785	Ansatsnippel utv/utv 3/8"X1/2" 1mm hull	Straight adaptor male-male 3/8"X1/2" 1mm hole
14	1	23747	Svingmotor beskyttelse 50ccm lakkert	Safety cover motor 50ccm
13	1	23652	Tannhjul Z17 Ø25 for svingmotor	Gear Z17 Ø25mm
12	1	23651	Oljemotor for tut snøfreser 36ccm	Hydraulic motor
11	1	18235	Underlagsskive M10 stor utv	Washer M10 big outside
10	1	15821	Merke "Advarsel - Klemfare kjedehjul"	Sticker "Warning - crush hazard"
9	2	13845	Sekskantskrue M12x110 helgjenget	Hex screw M12x110 full threaded
8	2	12935	Foring Ø20x10mm	Bushing Ø 20x10mm
7	1	11028	Ansatsnippel utv/utv 3/8"X1/2"	Straight adaptor male-male 3/8"X1/2"
6	2	10594	Dowtypakning 1/2"	Sealing ring 1/2"
5	1	10204	Sekskantskrue M8x20 helgjenget	Hex screw M8x20 full threaded
4	2	10148	Sekskantskrue M12x50 helgjenget	Hex screw M12x50 full threaded
3	2	10144	Sekskantskrue M12x40 helgjenget	Hex screw M12x40 full threaded
2	14	10133	Underlagsskiver M12	Washer M12
1	8	10032	Låsemutter M12	Lock nut M12
Pos.	Qty	Art.no.	Description	EngDescription



15	2	23523	Tut SE klaffstag lakkert	Chute SE deflector link painted
14	1	23521	Passbolt Ø20 M16 L68	Bolt Ø20 M16 L68
13	8	23514	Skims 30x42x1,0	Washer 30x42x1,0
12	1	23511	Tut SE midtklaff	Chute SE lower deflector
11	1	23507	Tut SE endeklaff	Chute SE upper deflector
10	1	23495	Passbolt Ø20 M16 L44	Bolt Ø20 M16 L44
9	1	23493	Tut SE skrog	Chute SE chassis
8	1	23471	Sylinder 40x25x250	Cylinder 40x25x250
7	1	23425	Tut SE beskyttelse lakkert	Chute SE guard painted
6	8	23354	Låsering DIN 471 Ø30	Circlip DIN 471 Ø30
5	1	17784	Merke "Tokvam" logo 150x540	Sticker "Tokvam" logo 150x540
4	4	10293	Underlagsskiver M8	Washer M8
3	2	10204	Sekskantskrue M8x20 helgjenget	Hex screw M8x20 full threaded
2	2	10151	Låsemutter M8	Lock nut M8
1	4	10043	Låsemutter M16	Lock nut M16
Pos.	Qty.	Art.no.	Description.	EngDescription



Pos.	Qty.	Art.no.	Beskrivelse	Description
1	1	10279	Merke "CE"	Sticker "CE"
2	1	11225	Merke "BIG"	Sticker "BIG"
3	1	11285	Merke "Tokvam AS produsent"	Sticker "Tokvam AS producer"
4	1	13888	Merke "Brytebolt maks 8.8"	Sticker "Shear bolt max 8.8"
5	2	14498	Merke "Tokvam" logo på Monster	Sticker "Tokvam" logo on Monster
6	2	15820	Merke "Advarsel - Roterende deler/Hold avst."	Sticker "Warning - Rotating parts/ keep distance"
7	2	15822	Merke "Smøre punkt"	Sticker "Oil"
8	1	16256	Merke "256THS"	Sticker "256THS"